

Preliminary Amendment  
New U.S. Patent Application

expanding head press-fitted in the grinding portion in the axial direction.

Please add new claims 7-11 as follows:

--7. The grinding tool according to claim 2, wherein the working member is provided with a grinding reamer and rotating brush.

8. The grinding tool according to claim 3, wherein the working member is provided with a grinding reamer and rotating brush.

9. The grinding tool according to claim 4, wherein the working member is provided with a grinding reamer and rotating brush.

10. The grinding tool according to claim 3, wherein the inner surface of the grinding portion is constituted by a taper surface which has a diameter which is gradually reduced toward the rear end side, and an expanding member that expands the grinding portion by operating an expanding head press-fitted in the grinding portion in the axial direction.

11. The grinding tool according to claim 4, wherein the inner surface of the grinding portion is constituted by a taper surface which has a diameter which is gradually reduced toward the rear end side, and an expanding member that expands the grinding portion by operating an expanding head press-fitted in the grinding portion in the axial direction.--

Marked up versions of amended claims 5 and 6, and new claims 7-11, can be found in the attached Appendix.

**REMARKS**

Applicants respectfully request favorable consideration of this application and the timely allowance of the pending claims.

The new claims are fully supported by the present specification and introduce no new matter. The amendments and new claims simply eliminate multiple dependencies in the claims.